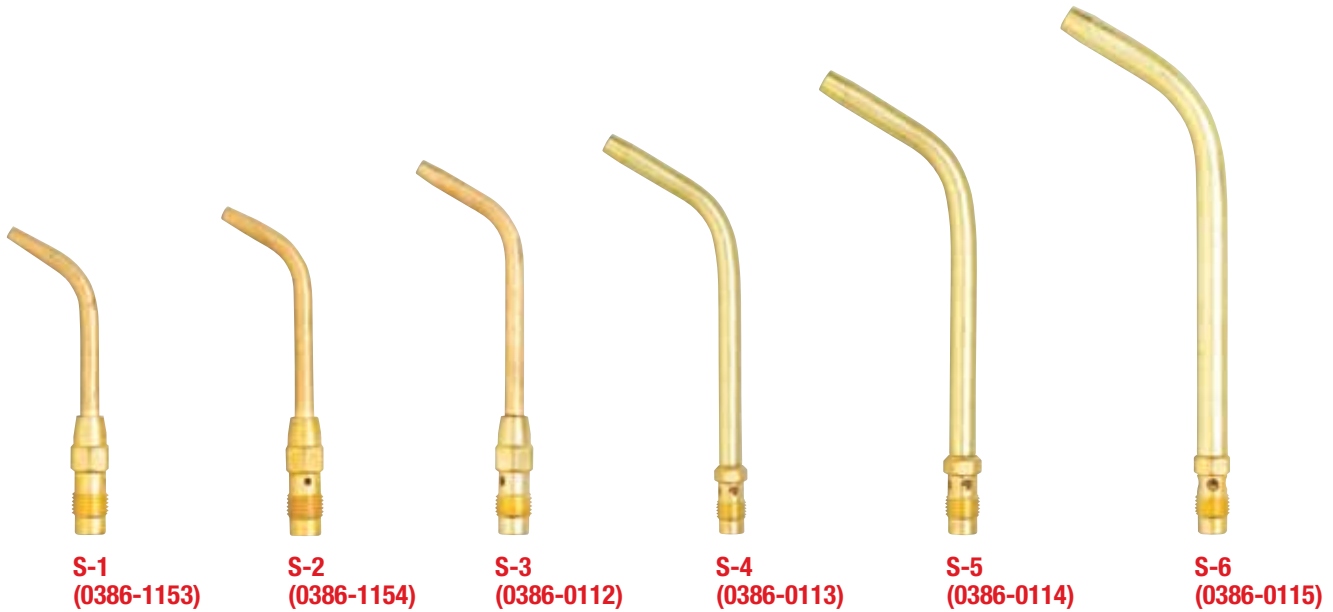


# Air Acetylene

EXTREME™ STANDARD

## SOF-FLAME™ TIPS

Constructed of solid brass, Sof-Flame tips add flexibility to the standard kit, increasing the range up to 4 in. Fits WA-400 Torch Handles.



Model	Soft Solder		Operating Pressure Range		Acetylene Consumption Range		Replacement Orifice Model	
	IN.	MM	PSI	BAR	IN.	M3		
S-1	1/16-1/8	2-3	5-15	0.35-1.0	0.53-0.89	0.04-0.07	OR-S1	0386-1049
S-2	1/8-3/8	3-9	5-15	0.35-1.0	1.0-1.7	0.08-0.14	OR-A2	0386-1000
S-3	3/8-1/2	9-13	5-15	0.35-1.0	1.9-3.2	0.15-0.26	OR-T3	0386-1021
S-4	1/2-1	13-25	5-15	0.35-1.0	3.5-5.9	0.29-0.49	OR-A5	0386-1002
S-5	3/4-1 1/2	19-40	5-15	0.35-1.0	6.6-11.0	0.55-0.92	OR-A11	0386-1004
S-6	1-4	25-100	5-15	0.35-1.0	8.8-14.8	0.73-1.24	OR-A14	0386-1005

## SWIRL AIR ACETYLENE COMPONENTS - ACCESSORIES



U.S. Customer Care: 800-238-0282 / FAX 800-535-0557