

## EXTREME™ STANDARD TORCH KITS

This line of kits has been the industry standard for decades. Reliable and well engineered, the standard line of kits combines our Extreme Swirl Technology with a traditional manual lighting torch. All tips feature quick disconnect couplings and color coded O-rings for gas identification.



### X-3B (0386-0335)

#### COMPONENTS

- AR-B (CGA 520) Regulator
- G-4 Handle
- AH-12 Hose
- A-3 Tip
- A-11 Tip
- Soft solders to 3" (75 mm)
- Silver brazes to 1-5/8" (40 mm)
- "B" Tank Connection
- Instruction Manual

### X-5MC (0386-0384)

#### COMPONENTS

- AR-MC (CGA 200) Regulator
- G-4 Handle
- AH-12 Hose
- A-5 Tip
- Soft solders to 1-1/2" (40 mm)
- Silver brazes to 3/4" (20 mm)
- "MC" Tank Connection
- Instruction Manual

Kit No.	Model	Soft Solders	Silver Brazes	Regulator	Handle	Hose	Tips	Tank Connection	Valve Position
X-3B	0386-0335	3" 75 mm	1-5/8" 40 mm	AR-B (CGA-520)	G4	AH-12	A-3, A-11	B	Rear
X-4B	0386-0336	3-1/2" 90 mm	2" 50 mm	AR-B (CGA-520)	G4	AH-12	A-5, A-14	B	Rear
X-5B	0386-0338	1-1/2" 40 mm	3/4" 20 mm	AR-B (CGA-520)	G4	AH-12	A-5	B	Rear
X-5MC	0386-0384	1-1/2" 40 mm	3/4" 20 mm	AR-MC (CGA-200)	G4	AH-12	A-5	MC	Rear
X-6MC	0386-0339	2" 50 mm	1" 30 mm	AR-MC (CGA-200)	G4	AH-12	A-3, A-8	MC	Rear
MSKA-1	0386-0366	3" 75 mm	3/4" 20 mm	AR-B (CGA-520)	G4	AH-12	MSA-8	B	Rear

# Air Acetylene

EXTREME™ STANDARD

## EXTREME STANDARD TIPS

A full series of manual lighting tips can be used with any Air Acetylene torch handle (PLF-A5 or G-4). Add range to your torch kit with economical tips that also feature a removable orifice screw.



**A-2**  
(0386-0100)



**A-3**  
(0386-0101)



**A-5**  
(0386-0102)



**A-8**  
(0386-0103)



**A-11**  
(0386-0104)



**A-14**  
(0386-0105)



**A-32**  
(0386-0106)



**MSA-8**  
(0386-0365)



### Professional Tip Pack (0386-0577)

Includes these air acetylene tips: A-8, A-5 and A-2 plus a striker and an 8" x 12" Torch Shield made with PyroSil™.

Tip No.	Tip Size		Gas Flow		Soft Solder		Silver Braze		Replacement Orifice Model
	IN.	MM	@14 PSI SCFH	(0.9 BAR) M3/HR	IN.	MM	IN.	MM	
A-2	1/8	4.8	2.0	0.17	1/8-1/2	3-15	1/8-1/4	3-10	OR-A2
A-3	3/16	6.4	3.6	0.31	1/4-1	10-25	1/8-1/2	3-12	OR-A3
A-5	1/4	7.9	5.7	0.48	3/4-1 1/2	20-40	1/4-3/4	10-20	OR-A5
A-8	5/16	9.5	8.3	0.71	1-2	25-50	1/2-1	15-25	OR-A8
A-11	7/16	11.1	11.0	0.94	1 1/2-3	40-75	7/8-1 5/8	20-40	OR-A11
A-14	1/2	12.7	14.5	1.23	2-3 1/2	50-90	1-2	30-50	OR-A14
A-32	3/4	19.0	33.2	2.82	4-6	100-150	1 1/2-4	40-100	OR-A32
MSA-8	3/8	9.5	5.8	0.50	3/4-3	20-75	1/4-3/4	10-20	OR-A5

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AIR ACETYLENE