

Sof-Flame™ Torch Kits- For situations where Swirl Technology is too much, Sof-Flame™ torch kits offer proven durability and performance for plumbing applications in harsh environments. Tips have a threaded connection and feature a removable orifice screw. Use the Snappy Adapter (0386-0500) to connect “A” style tips.



WSF-3 Kit
(0386-0089)

COMPONENTS

- AR-MC (CGA 200) Regulator
- WA-400 Handle
- AH-12 Hose
- S-4 Tip
- Soft Solders to 1” (25mm)
- “MC” Tank Connection
- Instruction Manual



WSF-4 Kit
(0386-0090)

COMPONENTS

- AR-B (CGA 520) Regulator
- WA-400 Handle
- AH-12 Hose
- S-4 Tip
- Soft Solders to 1” (25mm)
- “B” Tank Connection
- Instruction Manual

Sof-Flame™ Tips Constructed of solid brass, Sof-Flame™ tips add flexibility to the standard kit, increasing the range up to 4 in. Fits WA-400 Torch Handles.



Model	Soft Solder		Operating Pressure Range		Acetylene Consumption Range		Replacement Orifice	
	IN.	MM	PSI	BAR	SCFH	M3		
S-1	1/16-1/8	2-3	5-15	.35-1.0	.53-.89	.04-.07	OR-SI	0386-1049
S-2	1/8-3/8	3-9	5-15	.35-1.0	1.0-1.7	.08-.14	OR-A2	0386-1000
S-3	3/8-1/2	9-13	5-15	.35-1.0	1.9-3.2	.15-.26	OR-T3	0386-1021
S-4	1/2-1	13-25	5-15	.35-1.0	3.5-5.9	.29-.49	OR-A5	0386-1002
S-5	3/4-1 1/2	19-40	5-15	.35-1.0	6.6-11.0	.55-.92	OR-A11	0386-1004
S-6	1-4	25-100	5-15	.35-1.0	8.8-14.8	.73-1.24	OR-A14	0386-1005

Swirl Air Acetylene Components - Accessories

