

## No. 1224 Threading Machine

The RIDGID Model 1224 is the industry standard 4" Threading Machine. Thousands of satisfied customers around the world give testimony of its dependability.

### Capacity

Pipe: 1/4" – 4" (6mm – 100mm)

Bolt: 1/4" – 2" (6mm – 50mm)

### Benefits

- **Speed:** threads 1/4" – 2" pipe at 36 RPM and 2 1/2" – 4" at 12 RPM.
- **Versatility:** threads black, galvanized and plastic coated pipe, stainless steel, IMC, heavy-wall conduit, and rod up to RC 30.
- **Quiet Operation:** an induction motor insures sound levels well within the limits set by OSHA.
- **Low Voltage Operation:** special start/run capacitors allow operation in less than ideal conditions.



### Technical Specifications

**Motor:** 1 1/2 HP, single phase, 60 Hz, or 50 Hz, induction type.

**Motor Control:** REVERSE/OFF/FORWARD, heavy duty rotary switch with integral foot switch.

**Spindle Speed:** 36 – 12 RPM, right hand, left hand.

**Gear Box:** Two speed gear box 3:1 ratio.

### Standard Equipment

- Model 1224 Threading Machine with foot switch
- 1 – No. 714 (914) 2 1/2" – 4" Receding Self-Opening Die Head
- 1 – No. 711 (911) 1/4" – 2" Universal Self-Opening Die Head
- 1 – No. 764 Cutter
- 1 – No. 744 Reamer
- 3 – Sets of Dies (1/2" – 4")
- 1 – Gallon Premium Oil
- 1 – F229 Spare Wheel
- 1 – No. 744 Cutter; No. 764 Cutter
- 3 – Hex Keys; 1 3/4" Combination Wrench
- 1 – Tool box



Catalog No.	Model No.	Description	Weight	
			lb.	kg
26092	1224	1/2 - 4 NPT 120V 60 Hz	509	231,00
26097	1224	1/2 - 4 NPT 240V 60 Hz	509	231,00
26127	1224	1/2 - 4 BSPT 120V 60 Hz	509	231,00
26112	1224	1/2 - 4 BSPT 115V 50 Hz	509	231,00
26122	1224	1/2 - 4 BSPT 240V 60 Hz	509	231,00
26107	1224	1/2 - 4 BSPT 220V 50 Hz	509	231,00