



202 Industrial Pk. Lane
Collierville, TN 38017
Tel 901-853-5001
C/S 800-888-8312
Fax 901-853-5008
www.ipscorp.com

Installation Instructions for Water-Tite Auxiliary Washing Machine Pans

1. Determine size of auxiliary washing machine pan needed. NOTE: A 1" to 2" gap from the edge of the pan to the washing machine on all sides is suggested for determining pan size. Check local codes for proper sizing.
2. Select an area for installation of washing machine/pan. Determine desired drain outlet location. **Always check local codes for installation.**
3. Drill 1 3/8" hole and install 1" PVC male adapter to the outlet hole in the auxiliary washing machine pan using the rubber sealing gasket and locking nut. NOTE: Adapter and rubber sealing washer are installed from the outside of the pan and the locking nut is attached to the adapter threads from the inside of the pan and tightened.
4. Lay auxiliary washing machine pan with drain outlet in desired location on flat solid surface (concrete slab or solid wood floor) that is free from all debris where the pan will be placed. Inspect pan for damage before placing washing machine into pan.
5. Connect PVC piping to PVC adapter using PVC solvent cement or if furnished with a CPVC adapter use CPVC piping and CPVC solvent cement and run drain line per local codes.
6. Using two people, place the washing machine in the auxiliary washing machine pan so not to damage the pan.