METRIC

















tip to full size. Multi-hole bits allow you to drill a hole in any of the stated diameters. SIZE		1/2" (12.7 mm) Single-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	13/16" (20.6 mm) Multi-Hole Step Bit	7/8" (22.2 mm) Single-Hole Step Bit	7/8" (22.2 mm) Multi-Hole Step Bit	1-1/8" Electrician's Multi-Hole Step Bit	1-3/8" (34.9 mm) Multi-Hole Step Bit	9.7 mm (.382") Multi-Hole Step Bit	30.5 mm (1.201") Multi-Hole Step Bit	32.5 mm (1.280") Multi-Hole Step Bit													
													CAT/UPC NO												
													Inches	mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
													1/8	3.2		/									
													5/32"	4.0		1									
		3/16"											4.8		/	1	1		1						
7/32"	5.6		1																						
1/4"	6.4		1	/	1		1																		
9/32"	7.1		1																						
5/16"	7.9		1	/	1		/																		
11/32"	8.7		1																						
3/8"	9.5		1	✓	1		1																		
0.382"	9.7										1														
13/32"	10.3		1																						
7/16"	11.1		1	1	1		1																		
15/32"	11.9		1																						
0.492"	12.5										✓ Pg-7														
1/2"	12.7	1	1	/	1		1	/																	
9/16"	14.3				1		1																		
0.598"	15.2										✓ Pg-9														
5/8"	15.9				1		1																		
0.638"	16.2											✓ ISO-16													
11/16"	17.5				1		1																		
0.732"	18.6										✓ Pg-11														
3/4"	19.1				1		1																		
0.803"	20.4										✓ Pg-13	✓ ISO-20													
13/16"	20.6				1		1																		
7/8"	22.2					✓	1	1	1																
0.886"	22.5										✓ Pg-16														
1.00"	25.4											✓ ISO-25													
1.114"	28.3										✓ Pg-21														
1-1/8"	28.6							1	1																
1.201"	30.5								✓																
1-7/32"	31.0								✓																
1-1/4"	31.8								✓																
1.280"	32.5											✓ ISO-32													
1-3/8"	34.9								√																
Overall Length		1-7/8" (47.6 mm)	3-3/8" (85.7 mm)	3-7/16" (87.3 mm)	3-7/16" (87.3 mm)	2-1/8" (54 mm)	3-9/16" (90.5 mm)	2-15/16" (74.6 mm)	3-1/8" (79.4 mm)	1-7/8" (47.6 mm)	3-3/4" (95.3 mm)	3-3/8" (85.7 mm)													
Minimum Chuck Size		3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)													
Maximum Material		10 gauge	10 gauge	3/8"	10 gauge	10 gauge	10 gauge	10 gauge	10 gauge	10 gauge	1/4"	1/4"													

(3.5 mm) (3.5 mm)

(3.5 mm)

Thickness

(3.5 mm)

(9.5 mm)

(3.5 mm)

(3.5 mm)

(3.5 mm)

(3.5 mm) (6.4 mm)

(6.4 mm)