

THREADING

- Dependable heavy duty machines for maximum up-time, superior quality threads and minimal threading time.
- Industry's widest selection of hand and power threading equipment.
- Manual "hammer" type chuck and "auto-chuck" models.



Type	No. of Models	Pipe Capacity (in.)	Page No.
Manual Ratchet Threaders			
Exposed Ratchet Threader Sets	11	½ - 2	4.3
Enclosed Ratchet Threader Set	1	½ - 1 ¼	4.3
Ratchet and Handle Only	5	–	4.3
Three-way Pipe Threaders	5	½ - 1	4.4
Exposed Ratchet Bolt Threader	2	¼ - 1	4.4
Carrying Case	7	–	4.4
Hand Threader Die Heads	–	⅛ - 2	4.5 - 4.6
Manual Threader Pipe & Bolt Dies	–	¼ - 2	4.7
Manual Receding Threaders			
Models 65R-C & 65R-TC	6	1 - 2	4.8
Pipe Dies for Geared Receding Threaders	19	1 - 4	4.8
Power Threading w/ Geared Threaders	–	–	4.9
Receding Geared Threader & Accessories	–	–	4.10 - 4.11
Accessories			
Cutting Oil	13	–	4.12
Oiler	4	–	4.12
Power Drives			
Model 600-I	2	⅛ - 1 ¼	4.13
Model 690-I	2	⅛ - 2	4.14
Model 700	3	⅛ - 2	4.15
Model 300	4	⅛ - 2	4.16
Threading Machines			
Model 300 Complete	6	⅛ - 2	4.17
Model 1215	1	¼-1 ½	4.18
Model 300 Compact	4	⅛ - 2	4.19
Model 535 Threading Machine	4	⅛ - 2	4.20 - 4.21
Model 535A Threading Machine	3	⅛ - 2	4.22 - 4.23
Threader Stands	6	–	4.24
Optional Die Heads	21	⅛ - 2	4.25
Model 1224 Threading Machine	6	¼ - 4	4.26
Stands & Die Heads for 1224	–	¼ - 4	4.27
Pipe Dies for Machine Die Heads	–	⅛ - 2	4.28 - 4.30
Nipple Chucks/Adapters	–	–	4.31



See page 4.12

Die Heads

MODELS 00-R, 12-R, 11-R & 00-RB
Selection: North American Standards



	Catalog No.									
	Nominal Pipe Size (in.)									
	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	
Model No. 12-R										
(NPT)										
Alloy RH	37375	37380	37385	37390	37395	37400	37405	37410	37415	
High-Speed LH	–	–	–	37435	37440	37445	37450	37455	37460	
High-Speed RH	37465	37470	37475	37480	37485	37490	37495	37500	37505	
High-Speed for Stainless Steel RH	37510	37515	37520	37525	37530	37535	37540	37545	37550	
High-Speed for PVC RH	–	83450	83455	83460	83465	83470	83475	83480	83485	
High-Speed for Plastic Coated Pipe	–	–	–	51857	51862	51867	51872	51877	51882	
Alloy for IMC RH	–	–	–	92690	92695	92700	92705	92710	92715	
(NPSM)										
Alloy RH	37555	37560	37565	37570	37575	37580	37585	37590	37595	
Model No. 11-R										
(NPT)										
Alloy RH	37025	37030	37035	37040	37045	37050	37055	20923	20943	
High-Speed RH	37095	37100	37105	37110	37115	37120	37125	20928	20948	
High-Speed for Stainless Steel RH	37130	37135	37140	37145	37150	37155	37160	20933	20953	
(NPSM)										
Alloy RH	37165	37170	37175	37180	37185	37190	37195	20938	20958	
Model No. 00-R										
(NPT)										
Alloy RH	36875	36880	36885	36890	36895	36900	–	–	–	
High-Speed RH	36935	36940	36945	36950	36955	36960	–	–	–	
High-Speed for Stainless Steel RH	36965	36970	36975	36980	36985	36990	–	–	–	
(NPSM)										
Alloy RH	36995	37000	37005	37010	37015	37020	–	–	–	
API High-Speed	–	–	83435	68775	68780	–	–	–	–	
Model No. 00-RB										
	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1
	20 TPI	18 TPI	16 TPI	14 TPI	13 TPI	12 TPI	11 TPI	10 TPI	9 TPI	8 TPI
(UNC)										
Alloy RH	37610	37615	37620	37625	37630	37635	37640	37645	37650	37655
Alloy LH	–	–	–	37675	–	–	–	37695	–	–
(UNF)										
	28 TPI	24 TPI	24 TPI	20 TPI	20 TPI	18 TPI	18 TPI	16 TPI	14 TPI	14 TPI
Alloy RH	37710	37715	37720	37725	37730	37735	37740	37745	–	37755
Alloy LH	–	–	–	37775	37780	37785	37790	37795	37800	37805

Unless highlighted, all die heads come complete with selected dies and are set at the factory.
 □ Highlighted die heads require assembly with supplied dies.
 All matched threader/sets include die heads, ratchet assembly, ratchet handle and specified dies.
 □ Not for manual hand threading.



12-R Exposed



11-R Enclosed



00-R Exposed



See page 4.12