

Threading Accessories



*Flip top included with every quart bottle.

**FBC™ System Compatible indicates that this product has been tested and is monitored on an ongoing basis to assure chemical compatibility with FlowGuard Gold®, BlazeMaster™ and Corzan® pipe and fittings.

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***Aerosol can.

THREAD CUTTING OIL

RIDGID® thread cutting oils are free of chlorine and other halogens, PCBs and heavy metals. Complete material safety data sheet available.

- Cools threads and pipe during operation.
- Speeds metal removal.
- Improves thread quality.
- Reduces threading torque.

Feature	Dark	Nu-Clear	Endura-Clear	Extreme Performance
Low Odor	I	I	I	I
Anti-Mist Formulation	I	I	I	I
Extended Die Life			I	I
FBC™ System Compatible**			I	
Designed for Stainless Steel				I
Working Viscosity	0°F	-20°	-20°	0°

Catalog No.	Description	Container Size		Containers Per Case	Weight Per Case	
		qt/gal	l		lb	kg
41590*		1 qt	0.9	12	22	10
70830	Dark	1 gal	3.8	6	50	23
41600		5 gal	18.9	1	42	19
41610		55 gal	207.9	1	465	221
70835	Nu-Clear	1 gal	3.8	6	50	23
41575	Nu-Clear	5 gal	18.9	1	42	19
41585		55 gal	207.9	1	465	211
32808**	Endura-Clear	1 gal	3.8	6	50	23
74012	Extreme Performance	1 gal	3.8	6	42	19
74047	Extreme Performance	5 gal	18.9	1	42	19
76767		55 gal	207.9	1	465	211
22088	Extreme Performance Aerosol	0.1 gal	0.4	12	12	6



SPECIFICATIONS

- Chip pan diameter—14 ¼ in.
- Chip pan depth—8 ¾.
- Hose length—55 in.
- Capacity—1 gallon.

MODEL 418 OILER

The Model 418's durable pump assembly and heavy-duty reservoir are designed to increase productivity.

- An ergonomic 2-finger trigger design that reduces user fatigue.
- Die cast, heavy-duty body with swivel nozzle with no exposed parts for longer life.
- The 418 oiler features a patented fastener-less twist and lock drip pan that easily locks in place.
- The material withstands abrasion, is lighter than metal and does not rust.
- The reservoir will not crack or leak.
- Material is so strong that under normal use, no dents will form on impact or shape changes will occur over time. As a result, the drip pan will fit squarely on the reservoir time after time.
- Integral molded body eliminates leaks at the hose-reservoir connection.
- Convenient anti-slip grip design with integral hood for easy hanging.

Catalog No.	Model No.	Description	Weight	
			lb.	kg
10883	418	Oiler with One Gallon Premium Thread Cutting Oil	20 ½	9.4
72342	402	Hand operated oiler with attachment for 1 gallon and 5 gallon containers and 54" hose.	2 ½	1.2
72332	#4	Hand-operated oiler only	1 ¼	0.5
72327		Hand-operated oiler with 54" hose and fittings	2 ¼	1

Power Threading Machines

MODEL 535A AUTOMATIC THREADING MACHINE (CONTINUED)

Catalog No.	Model No.	Description	Die Head	RPM	Voltage		Phase	Motor Type	Amp Draw	Power	Weight	
					V	Hz					lb.	kg
84097	535A	½" - 2" NPT Automatic Chuck Machine	811A	16/46/58	120	60	1	Induction	18	2 HP	350	159
91142		Automatic Chuck Machine Only - No Die Head or Dies		16/46/58	120	60	1	Induction	18	2 HP	340	155
91322		½" - 2" NPT Automatic Chuck Machine	816/817	16/46/58	120	60	1	Induction	18	2 HP	360	163

Standard Equipment

Catalog No.	Model No.	Description	84097 535A	91142 535A	91322 535A
74012	—	Extreme Performance Thread Cutting Oil	I	I	I
97065	811A	NPT Die Head Quick-Open R.H.	I		
47765	—	½" - ¾" Pipe Dies for use in Universal Die Heads (Nos. 504A, 711, 713, 811A, 815A, 816, 817 and 842)	I		I
47770	—	1" - 2" Pipe Dies for use in Universal Die Heads (Nos. 504A, 711, 713, 811A, 815A, 816, 817 and 842)	I		I
42365	341	REAMER	I	I	I
42390	820	Wheel-Type Cutter	I	I	I
41185	E1032	Wheel, Cutter	I	I	I
46030	—	Key, Hex ⅜	I	I	I
46015	—	Key, Hex ⅝	I	I	I
84537	816	Die Head			I
84532	817	Die Head			I

Model 535A Machine Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
42365	341	341 Reamer	6 ¾	3.2
42390	820	Wheel-Type Cutter	8 ½	3.9
92457	100A	Universal Leg & Tray Stand	75	34.5
92462	150A	Universal Wheel & Tray Stand	103	46.7
92467	200A	Universal Wheel & Cabinet Stand	104	47.2
51005	819	Nipple Chuck Complete, ½" - 2" NPT	10 ½	4.8
35867	839	Adapter Kit for Model 1822/535A Machine	16 ½	7.5
97882	535A	Kit 141 on 535 Auto Chuck with High-Clearance Carriage	12	5.4
12138		Left Hand Threading Kit	2 ½	1.2
42485	4U	4 Heads	8 ½	3.9
42490	6U	6 Heads	12 ½	
97065	811A	NPT Die Head Quick-Open R.H.		5.7
97075	815A	815A ⅛" - 2" NPT Die Head, Self-Opening, RH	13	5.9
23282	842	Universal Die Head LH		
97070	811A	815A 1/8" - 2" NPT Die Head, Self-Opening, RH	12 ½	5.7
97080	815A	815A 1/8"-2" BSPT Self-Opening Die Head	13	5.9
97045	531	Bolt Die Head Quick-Open R.H./L.H. ¼"-1"	7 ½	3.4
97050	532	Bolt Die Head Quick-Open R.H./L.H. 1 ⅛"-2"	9	4.1
84537	816	⅛" - ¾" Semi-Automatic Die Head		
84532	817	½" - 2" Semi-Automatic Die Head	13	5.9
68160	819	Nipple Chuck ½"-2" BSPT	10 ½	4.8
23297	856	British Universal	12 ½	5.7

Note: Mono Die Heads available ⅛", ¼", ⅜", ½", ¾", 1", 1 ¼", 1 ½", 2". All Die Heads are through-head oiling.



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