



# LENOX VARI-BIT® STEP DRILL BITS

Drills Fast, Clean, Round Holes

**ACCURATE, BURR-FREE HOLES**

Patented two flute design cuts fast, clean, round holes

**STARTS ON CONTACT**

Split point design for faster penetration and less walking

**LONG TOOL LIFE**

Steam oxide coating adds durability. Enhanced flute design removes chips rapidly. Use of LENOX PROTOOL LUBE® recommended to extend tool life



1 PER PACK PROD NO	IMAGE	HOLE SIZES		#OF HOLE SIZES	SHANK SIZE	
		IN	MM		IN	MM
30881VB1		1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2	3.2, 4.0, 4.8, 5.6, 6.4, 7.1, 7.9, 8.7, 9.5, 10.3, 11.1, 11.9, 12.7	13	1/4	6.4
30882VB2		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.2, 23.8, 25.4	9	3/8	9.5
30883VB3		1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4	6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1	9	3/8	9.5
30884VB4		3/16, 1/4, 5/16, 3/8, 7/16, 1/2	4.8, 6.4, 7.9, 9.5, 11.1, 12.7	6	1/4	6.4
30886VB6		3/8, 1/2	9.5, 12.7	2	1/4	6.4
30887VB7		7/8 (for 1/2 conduit)	22.2 (for 12.7 conduit)	1	3/8	9.5
30908VB8		3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8	4.8, 6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.2	12	3/8	9.5
30909VB9		7/8, 1-1/8, 1-7/32	22.2, 28.6, 31.0	3	3/8	9.5
30888VB11		7/8, 1-1/8 (for 1/2 and 3/4 conduit)	22.2, 28.6 (for 12.7 and 19.1 conduit)	2	3/8	9.5
30912VB12		7/8, 1-1/8, 1-7/32, 1-1/4, 1-3/8	22.2, 28.6, 31.0, 31.8, 34.9	5	3/8	9.5
30925VBX8		8" (203mm) Extension. Fits 3/8 (9.5mm) shank & larger. 1 per pack.		-	3/8	9.5



**30889889**  
**3 PIECE KIT**  
VB1, VB2,  
VB3  
**COMPACT KIT**



**30926VBK4**  
**4 PIECE KIT**  
VB1, VB2,  
VB7, VB8  
**COMPACT KIT**



**30929VB30929**  
**4 PIECE KIT**  
VB1, VB3,  
VB8, VB12  
**COMPACT KIT**



**30927VBKA6**  
**6 PIECE KIT**  
VB1, VB2, VB6,  
VB7, VB8, VB11  
**COMPACT KIT**